

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 STEEL PLATE OR SHEET  
MINIMUM ROCKWELL C = 28 Rc  
MAXIMUM ROCKWELL C = 32 Rc  
(SAME AS QT & HT)

TOLERANCES: TOLERANCES PER APPLICABLE LISTED SPECIFICATIONS

SPECIFICATION: ASTM A29, ASTM A829, ASTM A434 CLASS BC/BD,AMS 6349, AMS 6382, MIL-S-5626, MIL-S-24093 TYPE 2

PART NUMBER: MT-4140-S-[T.TTT]  
WHERE "T.TTT" = THICKNESS IN INCHES

EX. 1/2" THK = MT-4140-S-0.500

B	SEE PREVIOUS PDF FOR OLDER REV SPEC CHANGED			VM
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	VM	TOOL PART # MT-4140-S		REV. B
MFG. APPR.	DP			SHEET 1 OF 1
APPROVED		TITLE AISI 4140 STEEL PLATE OR SHEET		SCALE NTS
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